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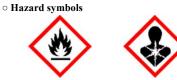
GHS Safety Data Sheet

STARSHIELD® GS-SG6001A

1. IDENTIFICATION				
A. Product name				
- STARSHIELD® GS-SG6001A				
B. Recommended use and restriction on use				
- General use	: Conductive Silicone Paste			
- Restriction on use	: Foodstuffs			
C. Supplier information				
- Company name	: UKSEUNG CHEMICAL CO., LTD.			
- Address	: 174, Gaejwa-ro, Geumjeong-gu, Busan, Korea			
- Telephone number	:+82-070-4677-2624			
2. HAZARD IDENTIFICATION				
A. GHS Classification				

- Flammable liquids : Category2
- Reproductive toxicity : Category1A
- Specific target organ toxicity(Single exposure) : Category2
- Specific target organ toxicity(Repeated exposure) : Category2
- Chronic aquatic toxicity : Category4

B. GHS label elements



○ Signal words

- Danger

\circ Hazard statements

- H225 Highly flammable liquid and vapour
- H360 May damage fertility or the unborn child
- H371 May cause damage to organs (Refer Section SDS 11)
- H373 May cause damage to organs through prolonged or repeated exposure (Refer Section SDS 11)
- H413 May cause long lasting harmful effects to aquatic life

\circ Precautionary statements

1) Prevention

- P201 Obtain special instructions before use.
- P202 Do not handle until all safety precautions have been read and understood.
- P210 Keep away from heat/sparks/open flames/hot surfaces. ? No smoking.
- P233 Keep container tightly closed.
- P240 Ground/bond container and receiving equipment.
- P241 Use explosion-proof electrical/ventilating/lighting/equipment.
- P242 Use only non-sparking tools. Flammable liquids (chapter 2.6) 1, 2, 3
- P243 Take precautionary measures against static discharge.
- P260 Do not breathe dust/fume/gas/mist/vapours/spray.
- P264 Wash hands thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P273 Avoid release to the environment.

- P281 Use personal protective equipment as required.

2) Response

- P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P308+P313 If exposed or concerned: Get medical advice/attention.
- P309+P311 If exposed or if you feel unwell: Call a POISON CENTER or doctor/physician.
- P314 Get medical advice/attention if you feel unwell.
- P370+P378 In case of fire: Use Suitable extinguishing media for extinction(Refer Section MSDS 5).

3) Storage

- P403+P235 Store in a well-ventilated place. Keep cool.
- P405 Store locked up.

4) Disposal

- P501 Dispose of contents/container in accordance with local/regional/national/international regulation

C. Other hazards which do not result in classification : (NFPA Classification)

○ NFPA grade (0 ~ 4 level)

- Health : 2, Flammability : 3, Reactivity : 0

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	Trade names and Synonyms	CAS No.	Content(%)
Copper	Copper concentrate	7440-50-8	50~60
Silicon resin	-	Trade Secret	25~35
Toluene	Methylbenzene	108-88-3	< 5
Silver	Argentium	7440-22-4	5~15

4. FIRST AID MEASURES

A. Eye contact

- Do not rub your eyes.
- Immediately flush eyes with plenty of water for at least 15minutes and call a doctor/physician.
- Get medical attention immediately.

B. Skin contact

- Flush skin with plenty of wter for at least 15 minutes while removing contaminated clothing and shoes.
- Laundering enough contaminated clothing before reuse.
- Get medical attention immediately.
- Remove contaminated clothing, shoes and isolate.
- Wear gloves when washing the patient, and please avoid contact with contaminated clothing.

C. Inhalation contact

- When exposed to large amounts of steam and mist, move to fresh air.
- Take specific treatment if needed.
- Get medical attention immediately.
- If breathing is stopped or irregular, give artificial respiration and supply oxygen.

D. Ingestion contact

- About whether I should induce vomiting Take the advice of a doctor.
- Rinse your mouth with water immediately.
- Get medical attention immediately.

E. Delayed and immediate effects and also chronic effects from short and long term exposure

- Not available

F. Notes to physician

- Notify medical personnel of contaminated situations and have them take appropriate protective measures.
- If exposed or concerned, get medical attention/advice.

5. FIREFIGHTING MEASURES

A. Suitable (Unsuitable) extinguishing media

- Dry chemical, carbon dioxide, regular foam extinguishing agent, spray
- Avoid use of water jet for extinguishing

B. Specific hazards arising from the chemical

- Not available

C. Special protective actions for firefighters

- Cool containers with water until well after fire is out.
- Keep unauthorized personnel out.
- Withdraw immediately in case of rising sound from venting safety devices or discoloration of tank.
- Use appropriate extinguishing measure suitable for surrounding fire.
- Keep containers cool with water spray.
- Due to the extremely low flash point, irrigating fire extinguishing may be less effective when put out a fire.

6. ACCIDENTAL RELEASE MEASURES

A. Personal precautions, protective equipment and emergency procedures

- Do not touch spilled material. Stop leak if you can do it without risk.
- Remove all sources of ignition.
- Handling the damaged containers or spilled material after wearing protective equipment.
- Keep unauthorized people away, isolate hazard area and deny entry.

B. Environmental precautions

- Prevent runoff and contact with waterways, drains or sewers.
- If large amounts have been spilled, inform the relevant authorities.

C. Methods and materials for containment and cleaning up

- Large spill : Stay upwind and keep out of low areas. Dike for later disposal.
- Notification to central government, local government. When emissions at least of the standard amount
- Dispose of waste in accordance with local regulation.
- Appropriate container for disposal of spilled material collected.
- Do not use plastic containers.
- Prevent the influx to waterways, sewers, basements or confined spaces.
- Spilled material should be treated as a potential risk of waste collected.

7. HANDLING AND STORAGE

A. Precautions for safe handling

- Comply with all applicable laws and regulations for handling
- Get the manual before use.
- Refer to Engineering controls and personal protective equipment.
- Operators should wear antistatic footwear and clothing.
- Avoid contact with heat, sparks, flame or other ignition sources.
- Contaminated work clothing should not be allowed out of the workplace.

B. Conditions for safe storage, including any incompatibilities

- Do not use damaged containers.
- Keep in the original container.
- Please pay attention to incompatibilities materials and conditions to avoid.
- No open fire.
- Prevent static electricity and keep away from combustible materials or heat sources.
- Collected them in sealed containers.
- Store away from water and sewer.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

A. Exposure limits

• ACGIH TLV

- [Copper] : TWA, 0.2 mg/m3 (Fume, as Cu), TWA, 1 mg/m3 (Dusts and Mists, as Cu)
- [Toluene] : TWA 20 ppm (75 mg/m3)
- [Silver] : TWA 0.1 mg/m3-Metal dust and fume, TWA 0.01 mg/m3-Soluble compounds, as Ag

$\circ \, \textbf{OSHA PEL}$

- [Silver]: 0.01mg/m3
- [Toluene]: 200 ppm, C 300 ppm
- [Copper]: 0.1 mg/m3 (Fume), 1 mg/m3 (Dusts and mists)

B. Engineering controls

- A system of local and/or general exhaust is recommended to keep employee exposures above the Exposure Limits. Local exhaust ventilation is generally preferred because it can control the emissions of the contaminant at its source, preventing dispersion of it into the general work area. The use of local exhaust ventilation is recommended to control emissions near the source.

C. Individual protection measures, such as personal protective equipment

- **o** Respiratory protection
 - Under conditions of frequent use or heavy exposure, Respiratory protection may be needed.
 - Respiratory protection is ranked in order from minimum to maximum.
 - Consider warning properties before use.

• Eye protection

- Wear primary eye protection such as splash resistant safety goggles with a secondary protection face shield.
- Provide an emergency eye wash station and quick drench shower in the immediate work area.

• Hand protection

- Wear appropriate chemical resistant glove.

• Skin protection

- Wear appropriate chemical resistant protective clothing.
- Others
 - Not available

9. PHYSICAL AND CHEMICAL PROPERTIES

A. Appearance	
- Appearance	Paste (Not powder)
- Color	Not available
B. Odor	Not available
C. Odor threshold	Not available
D. pH	10.0 ~ 11.0 at 20 °C
E. Melting point/Freezing point	Not available
F. Initial Boiling Point/Boiling Ranges	Not available
G. Flash point	16.5 °C (Rapid equilibrium method)
H. Evaporation rate	Not available
I. Flammability(solid, gas)	Not available
J. Upper/Lower Flammability or explosive limits	Not available
K. Vapour pressure	Not available
L. Solubility	Insoluble at 20 °C (Water)
M. Vapour density	Not available
N. Specific gravity(Relative density)	Not available
O. Partition coefficient of n-octanol/water	Not available
P. Autoignition temperature	No spontaneous combustion under 300 °C
Q. Decomposition temperature	Not available
R. Viscosity	Not available
S. Molecular weight	Not available

10. STABILITY AND REACTIVITY

A. Chemical Stability

- This material is stable under recommended storage and handling conditions.

B. Possibility of hazardous reactions

- Cylinders exposed to fire may vent and release flammable gas.

C. Conditions to avoid

- Avoid contact with incompatible materials and condition.
- Avoid : Accumulation of electrostatic charges, Heating, Flames and hot surfaces
- Avoid contact with heat, sparks, flame or other ignition sources.

D. Incompatible materials

- Not available

E. Hazardous decomposition products

- May emit flammable vapour if involved in fire.

11. TOXICOLOGICAL INFORMATION

A. Information on the likely routes of exposure

- (Respiratory tracts)
 - Not available
- (Oral)
 - Not available
- (Eye·Skin)
 - Not available

B. Delayed and immediate effects and also chronic effects from short and long term exposure

\circ Acute toxicity

* Oral

- [Toluene] : rat LD50=2600 mg/kg
- [Silver] : LD50 > 5000 mg/kg Rat

* Dermal

- [Toluene] : rabbit LD50=12,000 mg/kg
- [Silver] : LD50 > 2000 mg/kg Rat
- * Inhalation
 - [Toluene] : rat LC50=28.1 mg/L/4hr

• Skin corrosion/irritation

- [Toluene] : Irritating

• Serious eye damage/irritation

- [Toluene] : Irritating
- Respiratory sensitization
 - Not available
- Skin sensitization
 - Not available
- Carcinogenicity
- Curtinogeniti
 - * IARC
 - [Toluene] : Group 3
 - * OSHA
 - Not available
 - * ACGIH
 - [Toluene] : A4

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* NTP
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- Not available
- * EU CLP
 - Not available
- Germ cell mutagenicity

- Not available

• Reproductive toxicity

- May damage fertility or the unborn child

• STOT-single exposure

- May cause damage to organs (Refer Section SDS 11)

STOT-repeated exposure

- May cause damage to organs through prolonged or repeated exposure (Refer Section SDS 11)

• Aspiration hazard

- Not available

12. ECOLOGICAL INFORMATION

A. Ecotoxicity

- o Fish
 - [Copper] : $LC50 = 0.37 \text{ mg}/\ell 96 \text{ hr}$
 - [Toluene] : LC50 24 mg/ℓ 96 hr Oncorhynchus mykiss
 - [Silver] : $LC50 = 58 \text{ mg}/\ell 96 \text{ hr}$
- Crustaceans
 - [Copper] : EC50 = $0.0318 \text{ mg}/\ell 48 \text{ hr}$
 - [Toluene] : EC50 11.5 mg/ℓ 48 hr Daphnia magna
- Algae
 - [Copper] : $LC50 = 0.092 \text{ mg}/\ell 15 \text{ hr}$

B. Persistence and degradability

- Persistence
 - [Copper] : log Kow = -0.57 (Estimates)
 - [Toluene] : log Kow 2.73
- Degradability
- Not available

C. Bioaccumulative potential

• Bioaccumulative potential

- [Copper] : BCF = 5830

- Not available

E. Other adverse effects

- Not available

13. DISPOSAL CONSIDERATIONS

A. Disposal methods

- Since more than two kinds of designaed waste is mixed, it is difficult to treat seperatly, then can be reduction or stabilization by incineration or similar process.

- If water separation is possible, pre-process with Water separation process.

- Dispose by incineration.

B. Special precautions for disposal

- The user of this product must disposal by oneself or entrust to waste disposer or person who other's waste recycle and dispose, person who establish and operate waste disposal facilities.

- Dispose of waste in accordance with all applicable laws and regulations.

14. TRANSPORT INFORMATION

A. UN No. (IMDG)

- Biodegration

- [Toluene] : 86 (%) 20 day

D. Mobility in soil

B. Proper shipping name

- Flammable liquids, n.o.s. (CONTAINS TOLUENE)

C. Hazard Class

- 3

D. IMDG Packing group

- 11

E. Marine pollutant

- Not applicable

F. Special precautions for user related to transport or transportation measures

- Local transport follows in accordance with Dangerous goods Safety Management Law.

- Package and transport follow in accordance with Department of Transportation (DOT) and other regulatory agency requirements.
- EmS FIRE SCHEDULE : F-E (Non-water-reactive flammable liquids)
- EmS SPILLAGE SCHEDULE : S-E (Flammable liquids, floating on water)

15. REGULATORY INFORMATION

A. National and/or international regulatory information

- POPs Management Law
 - Not applicable
- \circ Information of EU Classification
 - * Classification

- [Toluene] : F; R11 Repr.Cat.3; R63 Xn; R48/20-65 Xi; R38 R67

- * Risk Phrases
 - [Toluene] : R11, R38, R48/20, R63, R65, R67
- * Safety Phrase
 - [Toluene] : S2, S36/37, S46, S62
- U.S. Federal regulations
 - * OSHA PROCESS SAFETY (29CFR1910.119)
 - Not applicable

* CERCLA Section 103 (40CFR302.4)

- [Copper] : 2267.995 kg 5000 lb
- [Toluene] : 453.599 kg 1000 lb
- [Silver] : 453.599 kg 1000 lb
- * EPCRA Section 302 (40CFR355.30)

- Not applicable

- * EPCRA Section 304 (40CFR355.40)
- Not applicable
- * EPCRA Section 313 (40CFR372.65)
 - [Copper] : Applicable
 - [Toluene] : Applicable
 - [Silver] : Applicable
- Rotterdam Convention listed ingredients

- Not applicable

- o Stockholm Convention listed ingredients
 - Not applicable
- Montreal Protocol listed ingredients
 - Not applicable

16. OTHER INFORMATION

A. Reference

- The information contained herein is believed to be accurate. It is provided independently of any sale of the product for purpose of hazard communication. It is not intended to constitute performance information concerning the product. No express warranty, or implied warranty of merchantability or fitness for a particular purpose is made with respect to the product or the information contained herein.

- This Safety Data Sheet was compiled with data and information from the following sources: KOSHA, NITE, ESIS, NLM, SIDS, IPCS

B. Issue date

- 2013-07-02

C. Revision number and Last date revised

- Not applicable

D. Other

- This SDS is prepared according to the Globally Harmonized System (GHS).